High T_c SQUIDs Based Technology for Detection of Food Contaminants

Saburo Tanaka^a, H. Fujita^a, Y. Hatsukade^a, T. Nagaishi^b, K. Nishi^b, H. Ota^b, T. Otani^c and S. Suzuki^c

^a Toyohashi University of Technology, Tempaku-cho, Toyohashi, Aichi 441-8580, Japan
^b Sumitomo Electric Hightechs Co., Ltd., 1-1, Koyakita 1-chome Itami, Hyogo 664-0016, Japan
^c Advance Food Technology Co., Ltd., 333-9 Hamaike Nishimiyuki-cho, Toyohashi, Aichi 441-8113, Japan

A PC controlled practical use food contaminant detection system has been designed and constructed. There is a possibility that individuals ingest contaminants that have been accidentally mixed with food because processed foods have become very common. Therefore a detection method of small contaminants in food and pharmaceuticals is required. The system we have developed is the High-Tc SQUID based system, which is covered with waterproof stainless steel plates and acceptable to HACCP (Hazard Analysis Critical Control Point) program. The outer dimension of the system is 1510mmL x 215mmW x 870mmH and an acceptable object size is 200mmW x 80mmH. An automatic liquid nitrogen filling system was installed in the standard model. This system employed double layered permeable metals with thickness of 1mm as a magnetically shielded box. The distribution of the magnetic field in the box was simulated by FEM (Maxwell, Ansoft Corporation); the gap between each shield layer was optimized before fabrication. Then the shielding factor of 1/730, which is good enough to operate the system in a factory was achieved in z- component. As a result, we robustly detected a steel ball as small as 0.3 mm in diameter with distance of 80mm above the object.

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